

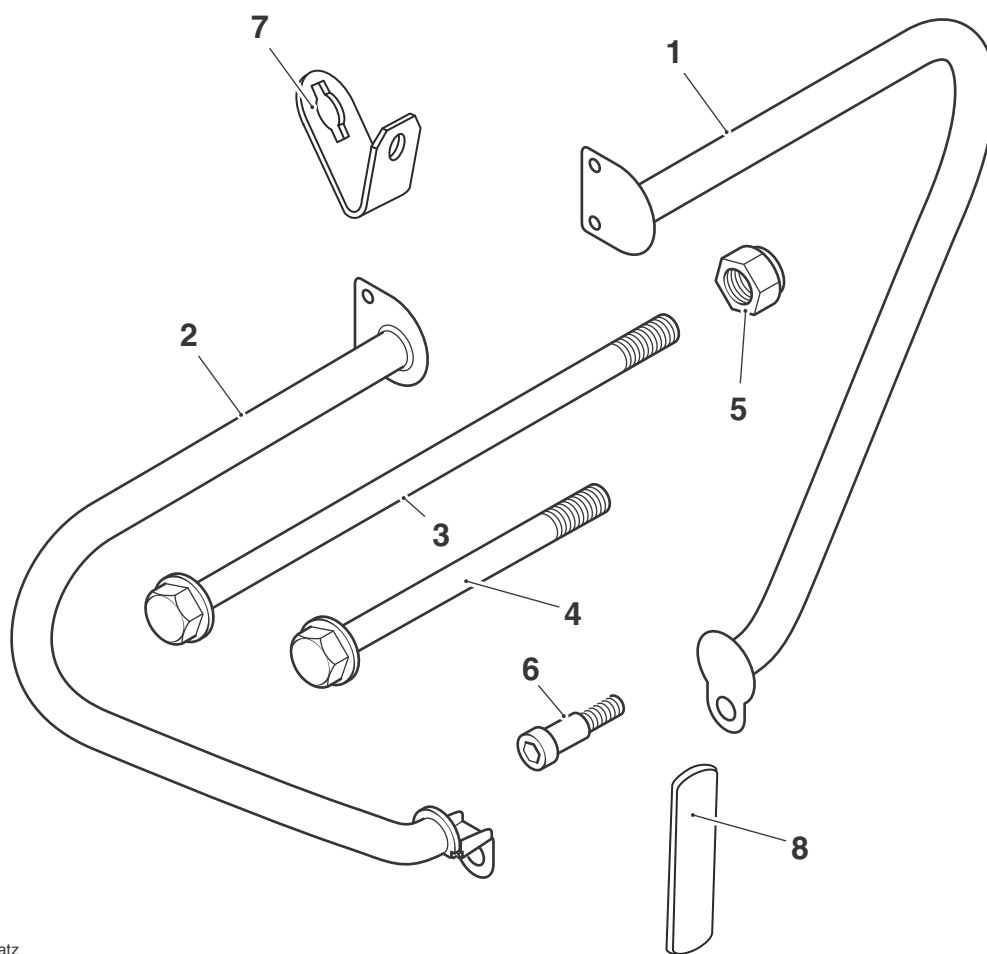
**Fitting Instructions:**

**Bonneville, Bonneville T100, Thruxton, America and Speedmaster  
A9758042 and A9758048**

Thank you for choosing this Triumph genuine accessory kit. This accessory kit is the product of Triumph's use of proven engineering, exhaustive testing, and continuous striving for superior reliability, safety and performance.

Completely read all of these instructions before commencing the installation of the accessory kit in order to become thoroughly familiar with the kit's features and the installation process.

These instructions should be considered a permanent part of your accessory kit, and should remain with it even if your accessory-equipped motorcycle is subsequently sold.



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**Parts Supplied:**

1. Dresser bar, left hand	1 off	5. Locknut, M12	1 off
2. Dresser bar, right hand	1 off	6. Foot control plate fixing, America and Speedmaster only	1 off
3. Bolt, M12 x 172 mm, America and Speedmaster only	1 off	7. Horn bracket, Bonneville/T100 and Thruxton only	1 off
4. Bolt, M12 x 135 mm, Bonneville/T100 and Thruxton only	1 off	8. Amber reflector, US market, Bonneville/T100 and Thruxton only	2 off



### Warning

This accessory kit is designed for use on Triumph Bonneville, Bonneville T100, Thruxton, America and Speedmaster motorcycles only and should not be fitted to any other Triumph model or to any other manufacturer's motorcycle. Fitting this accessory kit to any other Triumph model, or to any other manufacturer's motorcycle, may interfere with the rider and could affect the handling, stability or other aspects of the motorcycle's operation, which may result in loss of motorcycle control and an accident.



### Warning

Always have Triumph approved parts, accessories and conversions fitted by a trained technician of an authorised Triumph dealer. The fitment of parts, accessories and conversions by a technician who is not of an authorised Triumph dealer may affect the handling, stability or other aspects of the motorcycle's operation, which may result in loss of motorcycle control and an accident.



### Warning

Throughout this operation, ensure that the motorcycle is stabilised and adequately supported on a paddock stand to prevent risk of injury from the motorcycle falling.



### Warning

A torque wrench of known accurate calibration must be used when fitting this accessory kit. Failure to tighten any of the fasteners to the correct torque specification may result in loss of motorcycle control and an accident.

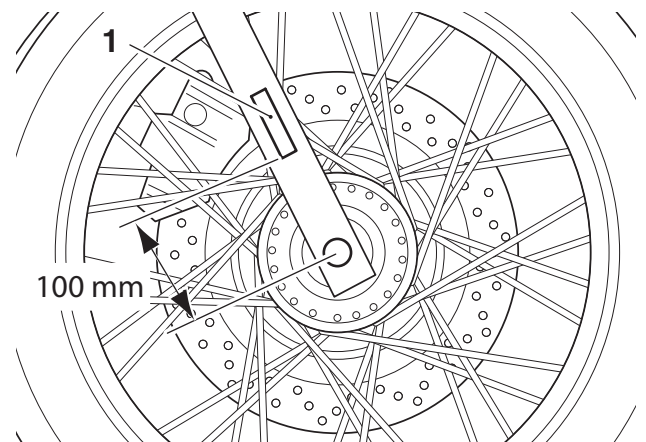
1. Raise and support the motorcycle on a paddock stand.
2. Using a suitable jacking device, support the twin cradle bars beneath the engine.

#### America and Speedmaster

3. Remove the clevis pin from the right hand footrest. Detach the footrest and associated components, noting their positions prior to removal.
4. Release the bolt securing the right hand foot control plate assembly to the mounting bar.
5. Without disturbing the brake hydraulics, detach the foot control mounting plate and rear brake master cylinder assembly and support the assembly to prevent damage to the brake pipe.

#### Bonneville, Bonneville T100 and Thruxton

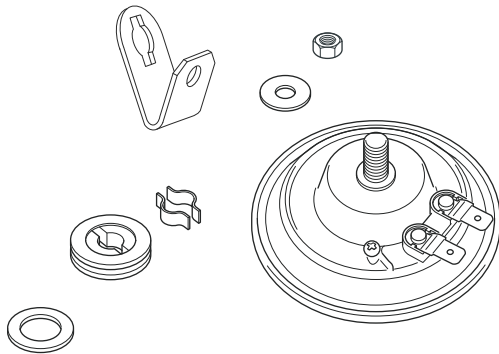
6. Remove the two electrical connectors from the horn and unscrew the mounting bracket from the frame.
7. On US market bikes only, remove the reflector mounting bracket together with the two reflectors. Fit a curved back reflector supplied with the kit to each fork leg. Position each reflector as shown in the illustration below.



#### 1. Reflector

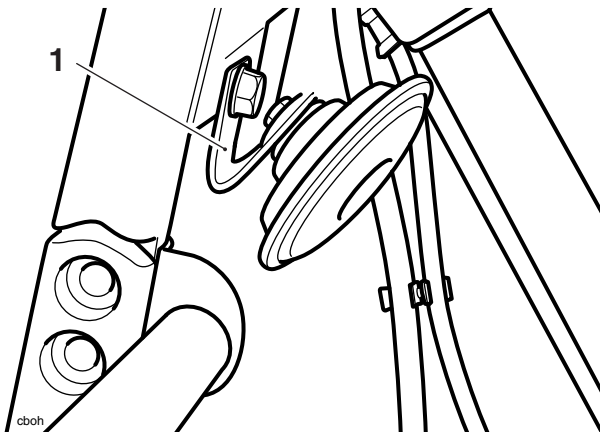
8. Undo the centre nut and remove the bracket from the horn.

9. Dismantle the bracket assembly as shown and replace the original bracket with the new bracket from the kit.



### Horn Assembly

10. Assemble the new bracket to the horn such that, when fitted to the frame of the bike, the bracket is in the position shown below.



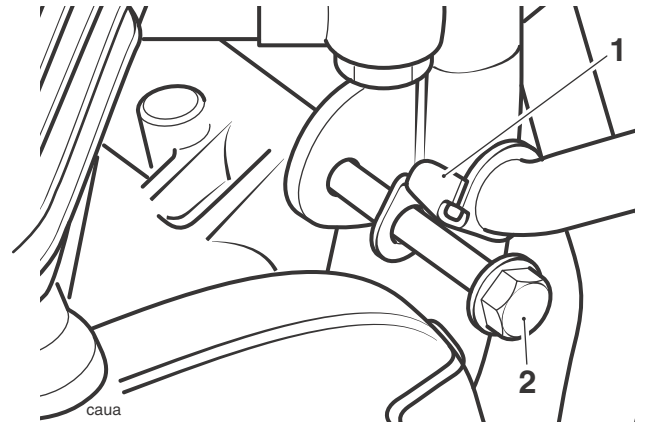
#### 1. Bracket

11. Tighten the centre nut to **8 Nm**.
12. Refit the horn and bracket to the frame in the position shown above and re-connect the two electrical connectors to the horn. Tighten the horn bracket fixing to **18 Nm**.
13. Check the operation of the horn. When the horn button is pressed, the horn must sound with a clear, even tone. When the horn button is released, the sound must stop.

### All Models

14. Working from the right hand side of the motorcycle remove the front lower engine mounting bolt and locknut. Collect the spacer from the left hand side as the bolt is removed.

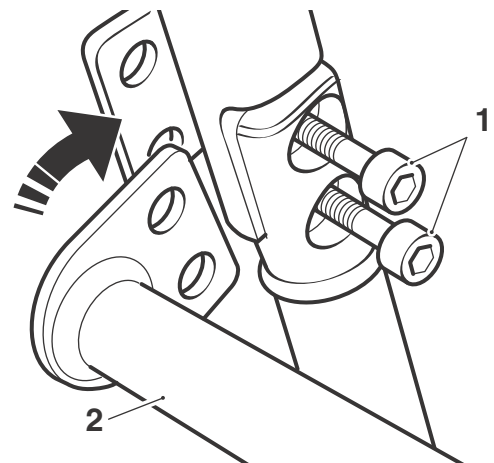
15. Discard the bolt and locknut.



#### 1. Right hand dresser bar

#### 2. Engine mounting bar, M12 X 172 mm - America and Speedmaster M12 X 135 mm - Bonneville/T100 and Thruxton

16. Position the right hand dresser bar to the engine mounting point and insert the replacement engine bolt through the dresser bar, frame, engine and spacer.
17. Position the left hand dresser bar to the end of the M12 bolt and loosely fit the new M12 locknut supplied.
18. Loosen the two left hand cradle mounting bolts until the rear back plate becomes detached.
19. Partially withdraw the two left hand cradle mounting bolts and rotate the left-hand dresser bar into position.



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#### 1. Cradle mounting bolts

#### 2. Left-hand dresser bar

20. Re-fit the two cradle mounting bolts locating the dresser bar and the back plate. Tighten to **55 Nm**.
21. Repeat this procedure for the right hand dresser bar.
22. Tighten the M12 engine mounting bolt to **80 Nm**.

## America and Speedmaster

23. Position the right hand foot control plate to the mounting bar and secure with the new bolt supplied with the kit. Tighten to **55 Nm**.
24. Refit the footrest ensuring all components are located as noted prior to removal. Ensure the footrest is free to pivot upwards against the force of the return spring. Also ensure that the 'C' clip is securely located at the lower end of the footrest pivot pin.

## All Models

### **Warning**

After fitting the dresser bar, the motorcycle will exhibit new handling characteristics. Operate the motorcycle in a safe area free from traffic to gain familiarity with any new handling characteristics. Operation of the motorcycle when not familiar with any new handling characteristics may result in loss of control of the motorcycle, leading to an accident

### **Warning**

If, after fitment of this accessory kit, you have any doubt about the performance of any aspect of the motorcycle, contact an authorised Triumph dealer and do not ride the motorcycle until the authorised dealer has declared it fit for use. Riding a motorcycle when there is any doubt as to any aspect of the performance of the motorcycle may result in loss of control of the motorcycle, leading to an accident.

### **Warning**

Never ride an accessory-equipped motorcycle at speeds above 80 mph (130 km/h). The presence of accessories will cause changes in the stability and handling of the motorcycle. Failure to allow for changes in motorcycle stability may lead to loss of control or an accident. Remember that the 80 mph (130 km/h) limit will be reduced by the fitting of non-approved accessories, incorrect loading, worn tyres, overall motorcycle condition and poor road or weather conditions.

### **Warning**

The motorcycle must not be operated above the legal road speed limit except in closed-course conditions.

### **Warning**

Only operate this Triumph motorcycle at high speed in closed-course on road competition or on closed-course race tracks. High speed operation should only be attempted by riders who have been instructed in the techniques necessary for high speed riding and are familiar with the motorcycle's characteristics in all conditions. High speed operation in any other circumstances is dangerous and will lead to loss of motorcycle control and an accident.